

The **MONOGYS 200-4 CS** is a traditional single-phase MIG/MAG generator (200 A) with synergic settings. It incorporates a bank of capacitors dedicated to current smoothing in order to reduce welding spatter. It's precise 4-roller unwinding system ensures welding quality is outstanding, even in aluminum.

MIG/MAG WELDING

- Steel and Stainless Steel wire: Ø 0.6 to 1.0 mm
- Aluminium wire: Ø 0.8 and 1.0 mm
- CuSi and CuAl wire: Ø 0.8 and 1.0 mm

2 SPOT WELDING MODES

- Spot: adjustment of the welding point diameter
- Delay (chain spot): adjustment of the time delay between spots

INTELLIGENT

- There is a simple table on the face of the unit for suggested adjustments of the 6-position switch.
- **Synergic mode:** after entering 3 pieces of information; (Wire diameter, type of wire, and welding power depending on the thickness of the material), the product automatically determines the optimal wire feed speed with the possibility of adjusting it.
- The unit memorizes the last settings each time the product is switched off.

INTEGRATED REEL

- Compatible with wire spools: Ø 200 / 300 mm
- 4-roller motor-driven reel for efficient wire feeding.
- European torch connector allowing quick coupling of the torch.

ROBUST

- Traditional concept for low maintenance.
- Reinforced wheels combining stability and manoeuvrability.
- Rear shelf for gas bottles up to 4m³ (20 L).



Delivered with



Synergic mode with direct adjustment of welding parameters

ACCESSORIES (optional)



Torch box
MB25 (250 A)
041233



Type A Roller

Steel / Stainless Steel	Ø 0.6 / 0.8	x1	042339
	Ø 0.8 / 1.0		041189
Aluminium	Ø 0.8 / 1.0		041196

50/60 Hz	A	A	A	GAZ	200	300	Electronic Control	m/min	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	6	MIG-MAG EN 60974-1 (40°C)	U ₀	cm	kg	IP	2 m	Protected & Compatible Power Generator (+/-15%)	
230 V - 1~	16	25	25 → 200	0.6 - 1.0	✓	✓		1 → 15		0.8 1.0	6	110 A 90 A	33.5	74 x 63.5 x 33	70	IP 21	2 m	9 kVA