



INVEST IN THE FUTURE



Made in France  
since 1964



NEW

# Glue Pulling Repair

Equipment and methods



# A REVOLUTION IN DENT REMOVAL

## INCREASED EFFICIENCY

Bodywork repairs can be a race against time, and more « conventional » dent removal methods can be time-consuming.

**Removing a dent with glue** is a great way to get a flawless result in as little time as possible!

It is a universal method that works on **all bodywork components, whether steel or aluminium**, and does not require the removal of interior trim or covers.



## A SUPPLEMENTARY METHOD

Dent removal using glue is complementary to 'classic' dent removal, and is suitable for a wide range of applications. Glue-on tabs come in a range of shapes and sizes designed to accurately fit the contours of the impact.

Using adhesive means you can remove dents from hybrid and electric vehicles without first having to disconnect the battery.



Quick set-up



All bodywork  
panels



Larger draw area



Streamlined repairs on  
electric vehicles

## 1 ANALYSE THE IMPACT

- Using a magnet, check whether the material you need to correct is steel or aluminium.
- Measure the temperature of the panel, ideally it should be between 20 and 29°C.
- Choose the pulling tabs best suited to the area being straightened.
- Determine the angle and pulling force required.

## 2 PREPARE THE SURFACE AND THE TABS

- Briefly flame the tabs to clean them and remove any moisture.
- Use rubbing alcohol to remove glue residue from the tabs.
- Clean the area being repaired with rubbing alcohol. Use a clean, soft cloth.
- Briefly flame the area being repaired to remove any moisture.



## 3 APPLY GPR GLUE

- Heat the glue gun up to maximum power. (250W minimum)
- Apply a generous amount of special GPR glue to the surface of the tab that is going to be placed on the panel.

## 4 ATTACH THE TAB

- Attach the tab to the surface, without applying too much pressure so that the glue does not spread.
- Keep a 1 to 3 mm layer of glue between the panel and the tab.
- Wait for the glue to dry.  
**Small tabs:** 45 to 55 seconds.  
**Medium-sized tabs:** 1 to 2 minutes.  
**Large tabs:** 2 to 3 minutes.
- The tabs should be pulled when the glue is still warm and has good elasticity.

# 5 STRAIGHTEN THE SHEET

- Use a pulling tool appropriate to the situation: levelling bar, Draw Aligner, slide hammer, etc.
- Start by applying a little force.
- Tap the bodywork around the impact in order to soften the surface.
- Gradually increase the amount of force applied.

# 6 CLEAN THE SURFACE AFTER STRAIGHTENING

- Remove the tabs from the bodywork by spraying them with rubbing alcohol.
- Remove any glue residue on the sheet with a clean cloth and rubbing alcohol.
- The tabs should also be cleaned within an hour to remove any residual adhesive.



# EQUIPMENT

## COMPLETE KIT

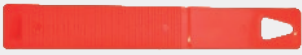
















GPR - Paintless dent repair pro kit  
080317



1	I-bar mini	x1
2	Flexible tabs	x3
3	Long tabs	x2
4	Plastic hooks	x10
5	Bar tab	x1
6	3D tabs	x2
7	3D curved tabs	x2
8	M4 steel hooks	x5
9	Universal tabs	x8
10	Flat tabs	x6
11	Fold tabs	x6
12	Glue sticks	x10

## PULLING TABS

 Bar tabs x2 40 x 280 mm 080331	 Flexible tabs x5 64 x 20 mm 080362	 Flexible tabs x5 64 x 38 mm 080379	 Flexible tabs x5 64 x 51 mm 080386	 Long tab 152 x 38 mm 080348	 Long tab 152 x 51 mm 080355
 Hail impact tabs x8 081024	 I-bar mini 080324	 M4 steel hooks x5 080409	 Plastic hooks x10 080393	 3D curve tabs x8 080423	
 Fold tabs x24 080522	 3D tabs x8 080416	 Universal tabs 080447		 Flat tabs x18 080430	

# ACCESSORIES

## GLUE



**GLUE GUN 400 W**  
082144



**10 GPR GLUE STICKS**  
080454



**ISOPROPYL ALCOHOL**  
**99,9% + SPRAY**  
082236

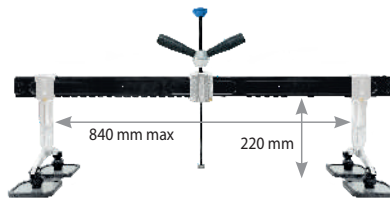


**10 GPR GLUE STICKS**  
**FOR STRIPPED SHEETS**  
081017

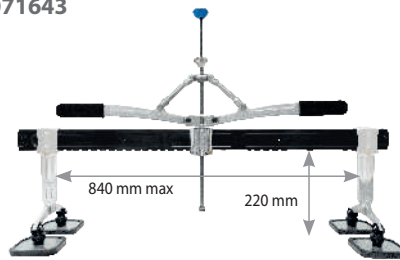
## PULLING DEVICES



**AIRFIX DRAW ALIGNER**  
077379



**LEVELLING BAR**  
**PREMIUM PRO 900 MM**  
071643



**LEVELLING BAR**  
**PREMIUM PRO 900 MM**  
072305

### HOOKS PREMIUM PRO



**2-tooth hook**  
072664



**3-tooth hook**  
072671



**4-tooth hook**  
072640



**6-tooth hook**  
072657



**8-tooth claw**  
080539



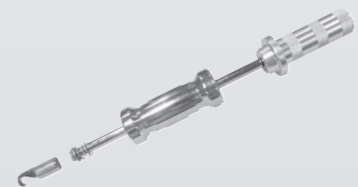
**ARC PULLER**  
**PREMIUM**  
065161



**ARC PULLER**  
**PREMIUM PRO**  
072572



**GLUE LIFTER**  
057364



**SLIDE HAMMER**  
1,7 KG - SINGLE HOOK  
051201



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GYS Car Body Catalogue

